

## Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer:

**Björns Stålmagasin AB**  
**Herrgårdsgatan 22, 781 72Borlänge / Sweden**

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

**Structural components (Beams, hollow sections, pipes,  
bars and plates) for steel constructions**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

**EN 1090-1:2009/A1:2011**

**Execution of steel structures and aluminium structures – part 1: Requirements  
for conformity assessment of structural components**

under system 2+ are applied and that the factory production controls fulfil all the prescribed requirements set out above.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

Certificate No:	0343/CPR/GBG6020323/4
Original Approval:	16 June 2014
Current Certificate:	08 April 2024
Expiry Date:	15-06-2026
LRQA Notified Body Number:	0343



C.Pohl TQM on behalf of LRQA Nederland B.V.

Certificate of Conformity of Factory Production Control No:  
0343/CPR/ GBG6020323/4 Schedule

Manufacturer:

**Björns Stålmagasin AB**

**Herrgårdsgatan 22, 781 72Borlänge / Sweden**

Manufacturing Location and Products :  
Herrgårdsgatan 22, 781 72Borlänge

Standard, Grade and Size :  
Carbon Steel EN 1090-2:2018 EXC3  
Aluminium EN 1090-3 2019 EXC3

Structural components for steel constructions

Design, thermal cutting, shaping/forming,  
holing/drilling, assembly, welding and heat  
treatment are excluded from scope

Parent material groups:  
N/A


Welding and allied Processes (ISO 4063)  
N/A

Responsible Welding Coordinators(s):  
N/A

Qualifications:  
N/A

CE marking method: 3a

Schedule Issue: 05  
Date of Schedule Issue: 08 April 2024  
LRQA Notified Body Number 0343

  
C.Pohl TQM on behalf of LRQA Nederland B.V.

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